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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
09/837,124	04/18/2001	Ying-Chuan Lin	67,200-402	7379
75	90 03/31/2003			
TUNG & ASSOCIATES			EXAMINER	
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Bloomfield Hills, MI 48302			ART UNIT	PAPER NUMBER
			2881	

DATE MAILED: 03/31/2003

Please find below and/or attached an Office communication concerning this application or proceeding.

Ä	•	Application No.	Applicant(s)				
Office Action Summary		09/837,124	LIN, YING-CHUAN				
		Examiner	Art Unit				
		Bernard E Souw	2881				
Period fo	The MAILING DATE of this communication app or Reply	ears on the cover sheet with the c	orrespondence address				
- Exte after - If the - If NC - Failu - Any	MAILING DATE OF THIS COMMUNICATION. Insions of time may be available under the provisions of 37 CFR 1.13 In SIX (6) MONTHS from the mailing date of this communication. In period for reply specified above is less than thirty (30) days, a reply of period for reply is specified above, the maximum statutory period we ure to reply within the set or extended period for reply will, by statute, reply received by the Office later than three months after the mailing ed patent term adjustment. See 37 CFR 1.704(b).	within the statutory minimum of thirty (30) days ill apply and will expire SIX (6) MONTHS from	nely filed s will be considered timely. the mailing date of this communication.				
Status	55 57 57 (1754(b).						
1)🖂	Responsive to communication(s) filed on 18 A	<u>pril 2001</u> .					
2a)□	This action is FINAL . 2b)⊠ This	s action is non-final.					
3) Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213. Disposition of Claims							
4)⊠ Claim(s) <u>1-20</u> is/are pending in the application.							
4a) Of the above claim(s) is/are withdrawn from consideration.							
5) Claim(s) is/are allowed.							
6)⊠	6)⊠ Claim(s) <u>1-20</u> is/are rejected.						
7)	Claim(s) is/are objected to.						
	Claim(s) are subject to restriction and/or on Papers	election requirement.					
9) 🔲 7	The specification is objected to by the Examiner.		*				
10)⊠ The drawing(s) filed on <u>04/18/2001</u> is/are: a)⊠ accepted or b)□ objected to by the Examiner.							
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).							
11) The proposed drawing correction filed on is: a) approved b) disapproved by the Examiner.							
If approved, corrected drawings are required in reply to this Office action.							
12) The oath or declaration is objected to by the Examiner.							
Priority u	nder 35 U.S.C. §§ 119 and 120						
13) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).							
a) ☐ All b) ☐ Some * c) ☐ None of:							
1. Certified copies of the priority documents have been received.							
2	2. Certified copies of the priority documents have been received in Application No						
Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)). * See the attached detailed Office action for a list of the certified copies not received.							
	cknowledgment is made of a claim for domestic						
a)	☐ The translation of the foreign language provision in the translation of the foreign language provision. The translation of t	sional application has been recei	ved.				
1) Notice 2) Notice 3) Informa	of References Cited (PTO-892) of Draftsperson's Patent Drawing Review (PTO-948) ation Disclosure Statement(s) (PTO-1449) Paper No(s)	4) Interview Summary (F 5) Notice of Informal Par 6) Other:	PTO-413) Paper No(s) tent Application (PTO-152)				
J.S. Patent and Trad PTO-326 (Rev.		n Summary	Part of Paper No. 2				



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DETAILED ACTION

Claim Rejections - 35 USC § 103

- 1. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

Claims 1 and 13 are rejected under 35 U.S.C. 103(a) as being unpatentable over Mullee (USPAT # 2002/0024882 A1)

Mullee discloses a method for detecting contaminating species on a wafer edge, which is known in the art as being conventional in the semiconductor industries, as recited on pg.1/[0004]/II.1-10, whereby a contaminated wafer edge is expressly recited on pg.1/[0004]/line 14. Mullee's method comprises the steps of:

- providing a wafer having contaminating species on an edge portion, as inherently implicated on pg.1/[0004]/line 13, reciting the words "to clean ... wafers";
- providing a container having a cavity therein for holding a volume of solvent,
 which is inherent in the use of Mullee's liquid solvent;
- exposing the edge portion of the wafer to the volume of solvent, as inherently understood by one of ordinary skill in the art on pg.1/[0004]/ll.12-15, specifically line 14, reciting an "edge deposit"; and

analyzing the volume of solvent and determining the contaminating species, as recited in the narratives relating to Tables I, on pg.6 &7, Table II on pg.7, and Table III



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on pg.7&8, whereby all tables reciting contaminating species as analyzed by an ICP-MS recited in the footnotes of the tables.

Although the step of "providing a container having a cavity therein" is not specifically recited by Mullee, it is inherently understood even by one not skilled in the art. In other words, the rationale to modify Mullee's method & apparatus does not have to be expressly stated in the prior arts; in the present case the rationale is reasoned from knowledge generally available to one of ordinary skill in the art (in this case, even to one not necessarily skilled in the art). *In re Fine*, 837 sF.2d 1071, 5 USPQ2d 1596 (Fed. Cir. 1988); *In re Jones*, 958 F.2d 347, 21 USPQ2d 1941 (Fed. Cir. 1992).

This relates to suggestion/motivation in that "having established that this knowledge was in the art, the Examiner could then properly rely on a conclusion of obviousness 'from common knowledge and common sense of the person of ordinary skill in the art without any specific hint or suggestion in a particular reference'." *In re* Bozek, 416 F.2d 1385, 1390, 163 USPQ 545, 549 (CCPA 1969).

- Claim 13 recites limitations directly corresponding the steps recited in claim 1, each of which is rendered obvious by Mullee's apparatus, as inherently implicated on pg.1/[0004]/II.1-15, with an analyzer being recited in the footnotes to Tables I, II and III.
- In the alternative, claims 1 and 13 are rejected under 35 U.S.C. 103(a) as being unpatentable over Gilton et al. (USPAT # 2002/0182883 A1) in view of Mullee.

Gilton et al. disclose method and apparatus for detecting contaminating species on a wafer edge, as recited in the Abstract, comprising the steps:



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- providing a wafer having contaminating species on a localized, or isolated, section of the wafer, as recited in the Abstract/II.2-3.
- providing a container having a cavity therein for holding a volume of solvent, which is inherent in the use of Gilton's liquid solvent recited in the Abstract/II.4-6;
- exposing the contaminated portion of the wafer (which is on an isolated section recited previously) to the volume of solvent, as recited in the Abstract/II.4-6;
- analyzing the volume of solvent and determining the contaminating species, as recited in the Abstract/II.6-7, on pg.1/[0012]/I.8-9, pg.3/[0035]/II.4-8 and on pg.3/[0046]..

However, Gilton et al. recite only a localized, or isolated, section of the wafer as being contaminated, but do not expressly recite the localized or isolated section being specifically the edge portion of the wafer. It is well known in the art, the edge portion of the wafer is the section most frequently being contaminated, due to handling, transport and/or processing, as specifically disclosed by Mullee in the Abstract/II.12-15, whereby an "edge deposit" is specifically recited on line 14, and a contamination to be cleaned is specifically recited on line 13.

It would have been obvious to one of ordinary skill in the art to modify or combine Gilton's method & apparatus of cleaning and analyzing a contaminated portion of a semiconductor wafer with Mullee's specific identification of edge portion, since the edge portion of the wafer is well known in the art as being the section most frequently being contaminated, due to handling, transport and/or processing.

The rationale to modify or combine Gilton's with Mullee's does not have to be expressly stated in the prior arts; in the present case the rationale is reasoned from



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knowledge generally available to one of ordinary skill in the art.). *In re Fine*, 837 F.2d 1071, 5 USPQ2d 1596 (Fed. Cir. 1988); *In re Jones*, 958 F.2d 347, 21 USPQ2d 1941 (Fed. Cir. 1992).

This relates to suggestion/motivation in that "having established that this knowledge was in the art, the Examiner could then properly rely on a conclusion of obviousness 'from common knowledge and common sense of the person of ordinary skill in the art without any specific hint or suggestion in a particular reference'." *In re* Bozek, 416 F.2d 1385, 1390, 163 USPQ 545, 549 (CCPA 1969).

- Claim 13 recites limitations directly corresponding the steps recited in claim 1, each of which is rendered obvious by Mullee's apparatus, as inherently implicated on pg.1/[0004]/II.1-15, with an analyzer being recited in the footnotes to Tables I, II and III.
- 2. Claims 3-5, 8, 15 and 16 are rejected under 35 U.S.C. 103(a) as being unpatentable over Mullee, or Gilton et al. as modified by Mullee, as applied to the parent claims 1 and 13 above.
- All the limitations of claims 3-5, 15 and 16 are rendered obvious by Gilton et al., reciting in [0036] the solvent being comprised of aqueous hydrofluoric acid (HF) in a weight ratio of $H_2O:HF:H_2O_2 = 100:1:1$.
- ▶ Regarding claim 8, the use of ICP-MS (inductively coupled plasma mass spectrometer) for analyzing the volume of solvent is rendered obvious by Mullee in



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Table I, II, and III, as recited in the footnotes, and also by Gilton et al. on pg.3/[0046], specifically on line 6.

- 3. Claims 2, 10-12, 19 and 20 are rejected under 35 U.S.C. 103(a) as being unpatentable over Mullee, or Gilton et al. as modified by Mullee, as applied to claims 1 and 13 above, and further in view of Woo et al. (USPAT #2002/0131166 A1).
- Mullee, or Gilton et al. as modified by Mullee, show all the limitations of claim 2, as previously applied to claim 1 above, except the recitation of providing a rotatable shaft. Woo et al. shows in Fig.6-10 a method & apparatus for handling semiconductor wafer W by providing a rotatable shaft (between 181 & 183 in Fig.10), as recited on pg.3/[0043], the shaft having a first end that is free (as seen in Fig.10) and a second end that is attached to a bearing (inherent to motor 183 mounted in a support structure shown in Fig.7).

Woo's method & apparatus further comprises:

mounting the wafer W at a center point to the first end of the rotatable shaft, as shown in Fig.7 and Fig.10;

positioning the wafer W vertically, as seen in Fig.7 and inherently recited on pg.3/[0043]/Col.2/II.2-4, whereby "horizontally" means here "vertically", if considered relative to the axis of the rotational shaft, sample stage 130, and motor 183, as illustrated in Fig.7;

rotating the wafer W on the wafer stage 130, as shown in Fig.7 and recited on pg.3/[0043]/Col.2/II.2-4.



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The fact that Woo et al. have used the rotatable wafer mount shown in Fig.7 for a different purpose does not alter the conclusion that Applicant's use of a prior art device would be *prima facie* obvious from the purpose disclosed in the reference. *In re Lintner*, 173 USPQ 560.

The further fact that Woo's apparatus & method contain more elements, features, and structures capable of accomplishing more complex steps, also does not alter the conclusion that Applicant's use of a prior art device would be *prima facie* obvious from the purpose disclosed in the reference, since omission of elements and/or their functions is obvious if the function of the elements is not desired/required/intended. *Ex Parte Wu*, USPQ 2031 (Bd. Pat. App. & Inter. 1989)

It would have been obvious to one of ordinary skill in the art at the time the invention was made to modify the method and apparatus of Mullee, or Gilton et al. as modified by Mullee, with Woo's, since to apply a fluid solvent on the edge of a wafer of circular form, it would be necessary to hold and rotate the wafer vertically, as in Woo's.

The rationale to modify/combine Mullee's or Gilton's with Mullee's with Woo's teaching does not have to be expressly stated in the prior arts; in the present case the rationale is reasoned from knowledge generally available to one of ordinary skill in the art.). *In re Fine*, 837 F.2d 1071, 5 USPQ2d 1596 (Fed. Cir. 1988); *In re Jones*, 958 F.2d 347, 21 USPQ2d 1941 (Fed. Cir. 1992).

This relates to suggestion/motivation in that "having established that this knowledge was in the art, the Examiner could then properly rely on a conclusion of obviousness from common knowledge and common sense of the person of ordinary



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skill in the art without any specific hint or suggestion in a particular reference'." *In re* Bozek, 416 F.2d 1385, 1390, 163 USPQ 545, 549 (CCPA 1969).

- Regarding claim 10, the step of mounting the wafer at a center point by vacuum means is rendered obvious by Woo et al. in vacuum chuck 185 shown in Fig.9 & 10, as recited on pg.3/[0043]/II.1-2.
- Regarding claim 11, the step of mounting the wafer at a center point by vacuum suction cup is rendered obvious by Woo et al. in vacuum suction cup 185b shown in Fig.9, as recited on pg.3/[0043]/II.2-4.
- ► Regarding claim 12, the step of rotating the wafer W by turning Woo's rotatable shaft by a motor is recited by Woo et al. on pg.3/[0043]/col.2/II.2-5
- The limitation of claim 19 is a combination of those of claim 2 and claim 12, both having been previously rejected.
- The limitation of claim 20 is a combination of those of claim 10 and claim 11, both having been previously rejected.
- 4. Claims 6, 7, 9, 14, 17 and 18 are rejected under 35 U.S.C. 103(a) as being unpatentable over Mullee, or Gilton et al. as modified by Mullee, and further by Woo et al., and further supplemented by common sense and general knowledge in the art.

Mullee, or Gilton et al. as modified by Mullee, as further modified by Woo et al. show all the limitations of claims 6, 7, 9, 14, 17 and 18, as previously applied to claims 2

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and 10-12 above, except for some specific limitations to be addressed individually in the following:

Regarding claim 6, 7, 17 and 18, the limitation to expose the edge portion less than 10 mm wide, typically about 1 mm to 3 mm, to the volume of the solvent, is already inherent in the method and apparatus of Mullee or Mullee as modified by Gilton et al., if applied to a standard 2" (5 cm) and 4" (10 cm) wafer mounted on Woo's rotational stage, this standard wafer radius being taken as an Official Notice by the Examiner.

It would have been obvious to one of ordinary skill in the art at the time the invention was made to expose from a 5 cm to 10 cm standard wafer diameter only a small edge portion of less than about 10% to the volume of the solvent, since that much is the plausible portion that may be contaminated, as generally known in the art.

The rationale to further modify Gilton's and/or Mullee's as already modified by Woo et al. does not have to be expressly stated in the prior arts; in the present case the rationale is reasoned from knowledge generally available to one of ordinary skill in the art.). *In re Fine*, 837 F.2d 1071, 5 USPQ2d 1596 (Fed. Cir. 1988); *In re Jones*, 958 F.2d 347, 21 USPQ2d 1941 (Fed. Cir. 1992).

This relates to suggestion/motivation in that "having established that this knowledge was in the art, the Examiner could then properly rely on a conclusion of obviousness 'from common knowledge and common sense of the person of ordinary skill in the art without any specific hint or suggestion in a particular reference'." *In re* Bozek, 416 F.2d 1385, 1390, 163 USPQ 545, 549 (CCPA 1969).

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Note: Gilton's and/or Mullee's as already modified by Woo et al. disclose the claimed invention except for exposing the edge portion less than 10 mm wide, typically about 1 mm to 3 mm, to the volume of the solvent. It would have been an obvious matter of design choice to expose from a 5 cm to 10 cm standard wafer diameter only a small edge portion of less than about 10% to the volume of the solvent, since applicant has not disclosed that the recited edge width of less than 10 mm, typically about 1 mm to 3 mm, solves any stated problem or has any particular purpose, and it appears that the invention would perform equally well with any edge width, even if it covers a major portion of the wafer. Therefore, Applicant's step of limiting the wafer edge to an exposure width of less than 10 mm, typically about 1 mm to 3 mm, is a mere matter of design choice that is unpatentable, because it only involves routine skill in the art.

Regarding claims 9 and 14, the limitation of providing the solvent container with an arcuate bottom formed to a radius between about 10 cm to about 15 cm is also already inherent in Mullee's or Mullee's as modified by Gilton's, if applied to a standard 2" (5 cm) and 4" (10 cm) wafer mounted on Woo's rotational stage.

It would have been obvious to one of ordinary skill in the art at the time the invention was made to provide the solvent container with an arcuate bottom formed to a radius between about 10 cm to about 15 cm, since that radius must plausibly (also logically) be larger than the radius of the wafer itself (5 cm), this standard wafer radius being taken as an Official Notice by the Examiner.

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The rationale to further modify Gilton's and/or Mullee's as already modified by Woo et al. does not have to be expressly stated in the prior arts; in the present case the rationale is reasoned from knowledge generally available to one of ordinary skill in the art.). *In re Fine*, 837 F.2d 1071, 5 USPQ2d 1596 (Fed. Cir. 1988); *In re Jones*, 958 F.2d 347, 21 USPQ2d 1941 (Fed. Cir. 1992).

This relates to suggestion/motivation in that "having established that this knowledge was in the art, the Examiner could then properly rely on a conclusion of obviousness 'from common knowledge and common sense of the person of ordinary skill in the art without any specific hint or suggestion in a particular reference'." *In re* Bozek, 416 F.2d 1385, 1390, 163 USPQ 545, 549 (CCPA 1969).

Note: Gilton's and/or Mullee's as already modified by Woo et al. disclose the claimed invention except for providing the solvent container with an arcuate bottom formed to a radius between about 10 cm to about 15 cm. It would have been an obvious matter of design choice to provide the solvent container with an arcuate bottom formed to a radius between about 10 cm to about 15 cm, since applicant has not disclosed that the arcuate bottom radius between about 10 cm to about 15 cm solves any stated problem or has any particular purpose, and it appears that the invention would perform equally well with any container's arcuate bottom radius larger than the radius of the largest wafer to be processed, in order to guarantee a free rotation of the wafer without touching the container's bottom. Therefore, Applicant's step of providing the solvent container with an arcuate bottom radius between about 10 cm to about 15

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cm, is a mere matter of design choice that is unpatentable, because it only involves

routine skill in the art.

Any inquiry concerning this communication or earlier communications from the 5.

examiner should be directed to Bernard E Souw whose telephone number is 703 305

0149. The examiner can normally be reached on Monday thru Friday, 9:00 am to 5:00

pm..

If attempts to reach the examiner by telephone are unsuccessful, the examiner's

supervisor, John R Lee can be reached on 703 308 4116. The fax phone numbers for

the organization where this application or proceeding is assigned are 703 872 9318 for

regular communications and 703 872 9319 for After Final communications.

Any inquiry of a general nature or relating to the status of this application or

proceeding should be directed to the receptionist whose telephone number is 703 308

0956.

bes

March 22, 2003